



Open Mouth Bags

Pre-made PE Bottom Seal Bags

INDEVCO Packaging Solutions manufactures pre-formed, heavy-duty recycled Open Mouth Bags designed to help customers meet their sustainability goals without compromising performance. Our bags incorporate both in-house post-industrial recycled (PIR) resins and post-consumer recycled (PCR) resins sourced from trusted third-party suppliers. In addition, we continuously work to reduce our environmental footprint by downgauging film, optimizing energy consumption during production, and minimizing waste sent to landfill.

These polyethylene Open Mouth Bags are bottom-sealed and designed for efficient automated or manual filling and heat sealing. Available in sizes ranging from 5 lb to 100 lb capacity, they are ideal for transporting and storing minerals and compounds such as granules, pellets, and powders. Durable and reliable, our bags provide strong packaging performance while supporting your sustainability objectives.

Let's discuss your product requirements and how recycled pre-formed Open Mouth Bags can support your environmental goals.

A Sustainable Packaging Choice

Up to 30% PCR, 50% PIR, or 100% Virgin Resins



**RAW MATERIAL
REDUCTION**



**RECYCLED
CONTENT**



RECYCLABLE



How2Recycle

Prequalified Structures

Markets



Chemical & Petrochemical



Lawn & Garden



Processed Food Packaging



Industrial Salt & Mineral



Pet Food & Animal Nutrition

Open Mouth Bag Specifications

Product Specs	Lay Flat Width: 13" – 23" Gauge: 3.0 mil – 7.0 mil Material: LLDPE/HDPE with 100% virgin resins or 30-50% recycled resins Density: 0.993 kg/cm ³ Capacity: 5lbs -100lbs	
Product Performance	Flexographic Printing: Front-to-back combination of up to 8 colors EZ Open UV Inhibitor 1-year protection Embossing Micro perforations	Anti-slip agent Anti-skid coating Handle Corner seals Tack seals for gusseted bags

Open Mouth Bag Options

	Raw Materials		Packaging Recovery
	Raw Material Reduction	Recycled PE	100% Recyclable
Open Mouth Bag	✓	✓	✓

Open Mouth Bag Benefits



Custom Sizing and Appearance

Format packaging to fulfill product requirements with Open Mouth Poly Bags ranging from 5lb to 100lb capacity. Additional customizations include clarity, gloss & stiffness properties to keep packaging in pristine alignment with customer brands.



Suitable For Automatic or Manual Filling Lines

Fill product using automated or manual filling with Open Mouth Bags pre-sealed bottom. The high seal performance packages contents securely to prevent gaps on closure.



Package Resilience

Transport contents with confidence using Open Mouth Bags, which are designed to resist moderate puncture and burst causing forces.



Additional Constructions

Keep products protected and fresh using Open Mouth Bags with further customization options of anti-skid, anti-slip, and Ultraviolet Inhibitor agents for additional palletization assurance. For more ease of use, handle and EZ Open features can be added for customer convenience.

Ask about our Carbon Footprint Reduction Program to help you improve your company's packaging footprint